

M&M PLANT LAYOUT

*RECEIVING 3

1. FOREMAN NO
 1. CLERICAL YES
 1. FORK LIFT DRIVER YES

*SHIPPING 6

1 FOREMAN NO
 1 GROUP LEADER YES
 1 CLERICAL YES
 2 PRODUCT PACKAGING YES
 1 FORK LIFT DRIVER NO

#FABRICATION 10

1 FOREMAN NO
 1 GROUP LEADER YES
 3 PRESS OPERATORS
 1 NO /2 YES
 1 SHEAR OPERATOR NO
 2 CNC OPERATORS YES
 1 DE-BURRING YES
 1 MATERIAL HANDLER NO

#ASSEMBLY 20

1 FOREMAN NO
 2 GROUP LEADERS 1 NO/1YES
 5 SPOT WELDERS 1 NO/4 YES
 2 WELDERS 2 YES
 8 ASSEMBLERS 3NO/5 YES
 2 MATERIAL HANDLERS 2 YES

*** Shipping & Receiving has 1 Supervisor.**
Fabrication & Assembly has 1 Supervisor.
^ Maintenance has 1 supervisor.

QUALITY CONTROL 3

1 ENGINEER NO
 2 TESTERS 2 NO

^TOOL CRIB

1
 1 YES

LUNCH ROOM 0

EMPLOYEE
 ENTRANCE

^MAINTENANCE 5

1 FOREMAN NO
 1 GROUP LEADER YES
 2 DIE SETTERS 1NO/1YES
 1 MACHINIST YES

ENGINEERING 3

2 ENGINEERS NO
 1 DRAFTSMAN NO

FRONT OFFICE 10

1 OWNER
 1 PRIVATE SECRETARY
 1 BOOKKEEPER
 2 SALESMAN
 5 CLERICAL

ALL NO