**M&M PLANT LAYOUT**

**RECEIVING 3**
1. FOREMAN: NO
1. CLERICAL: YES
1. FORK LIFT DRIVER: YES

**SHIPPING 6**
1. FOREMAN: NO
1. GROUP LEADER: YES
1. CLERICAL: YES
2. PRODUCT PACKAGING: YES
1. FORK LIFT DRIVER: NO

**FABRICATION 10**
1. FOREMAN: NO
1. GROUP LEADER: YES
3. PRESS OPERATORS
   - 1 NO/2 YES
1. SHEAR OPERATOR: NO
2. CNC OPERATORS: YES
1. DE-BURRING: YES
1. MATERIAL HANDLER: NO

**ASSEMBLY 20**
1. FOREMAN: NO
2. GROUP LEADERS: 1 NO/1 YES
5. SPOT WELDERS: 1 NO/4 YES
2. WELDERS: 2 YES
8. ASSEMBLERS: 3 NO/5 YES
2. MATERIAL HANDLERS: 2 YES

* Shipping & Receiving has 1 Supervisor.
# Fabrication & Assembly has 1 Supervisor.
^ Maintenance has 1 supervisor.

**QUALITY CONTROL 3**
1. ENGINEER: NO
2. TESTERS: 2 NO

**LUNCH ROOM 0**

**ENGINEERING 3**
2. ENGINEERS: NO
1. DRAFTSMAN: NO

**FRONT OFFICE 10**
1. OWNER
1. PRIVATE SECRETARY
1. BOOKKEEPER
2. SALESMAN
5. CLERICAL

**TOOL CRIB**
1. YES

**MAINTENANCE 5**
1. FOREMAN: NO
1. GROUP LEADER: YES
2. DIE SETTERS: 1 NO/1 YES
1. MACHINIST: YES